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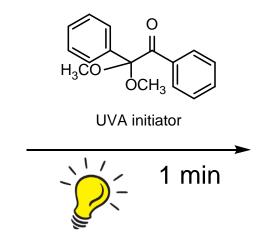
### Introduction

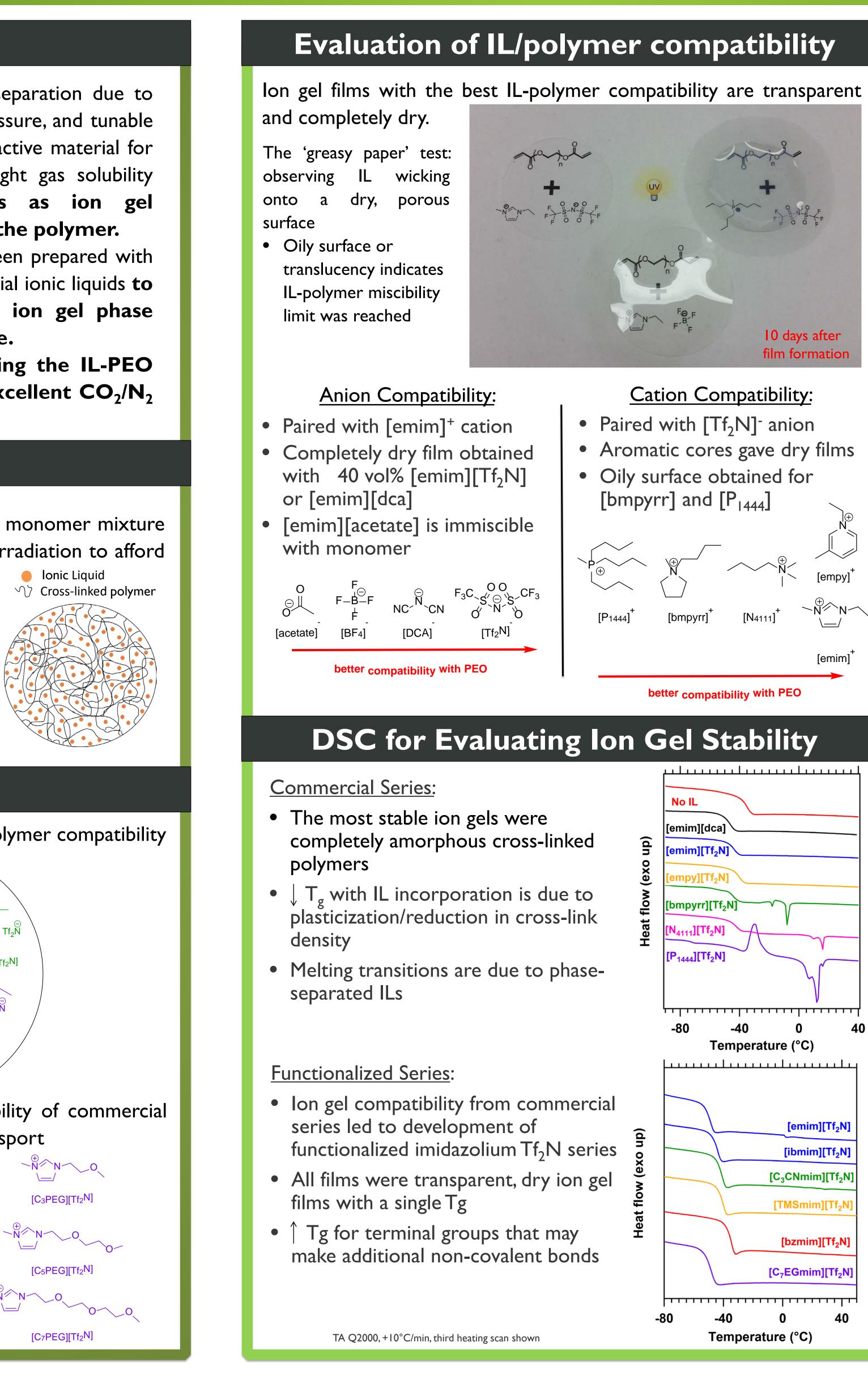
- Ionic liquids (ILs) are attractive materials for gas separation due to their  $CO_2$  selectivity over light gases, low vapor pressure, and tunable properties. Polyethylene oxide (PEO) is also an attractive material for gas separation membranes due to its high  $CO_2$ /light gas solubility selectivity. Immobilizing ILs into polymers as ion gel membranes increases the gas permeability of the polymer.
- A series of free-standing ion gel membranes have been prepared with PEO cross-linked polymers and a variety of commercial ionic liquids to explore the cation and anion effect on the ion gel phase miscibility and  $CO_2/N_2$  separation performance.
- A second series of ion gels were prepared utilizing the IL-PEO interaction to design miscible ion gels with excellent  $CO_2/N_2$ gas separation properties.

## Film Fabrication

We mixed the ionic liquids (40 vol%) directly into the monomer mixture and exposed the reaction mixture to UVA (365 nm) irradiation to afford ion gels within a minute. lonic Liquid

ionic liquid





# **Ionic Liquids**

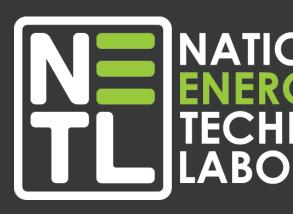
<u>Commercial Series</u>: Screening cations and anions for polymer compatibility [emim][acetate] Tf<sub>2</sub>Ň [bmpyrr][Tf<sub>2</sub>N] 00 [emim][dca]  $f_{2N}^{(\pm)}$  Tf<sub>2</sub>N [emim][Tf<sub>2</sub>N] N⊕N− F−B−F [P<sub>1444</sub>][Tf<sub>2</sub>N] Tf<sub>2</sub>N [emim][BF<sub>4</sub>] [N<sub>4111</sub>][Tf<sub>2</sub>N] Functionalized Series: Synthesized based on compatibility of commercial series and for improved gas transport  $C3CN[Tf_2N]$ [bzmim][Tf<sub>2</sub>N]  $\underline{}$ [bzbim][Tf<sub>2</sub>N] C5CNI[Tf2N] [TMSmim][Tf<sub>2</sub>N] [ibim][Tf<sub>2</sub>N]

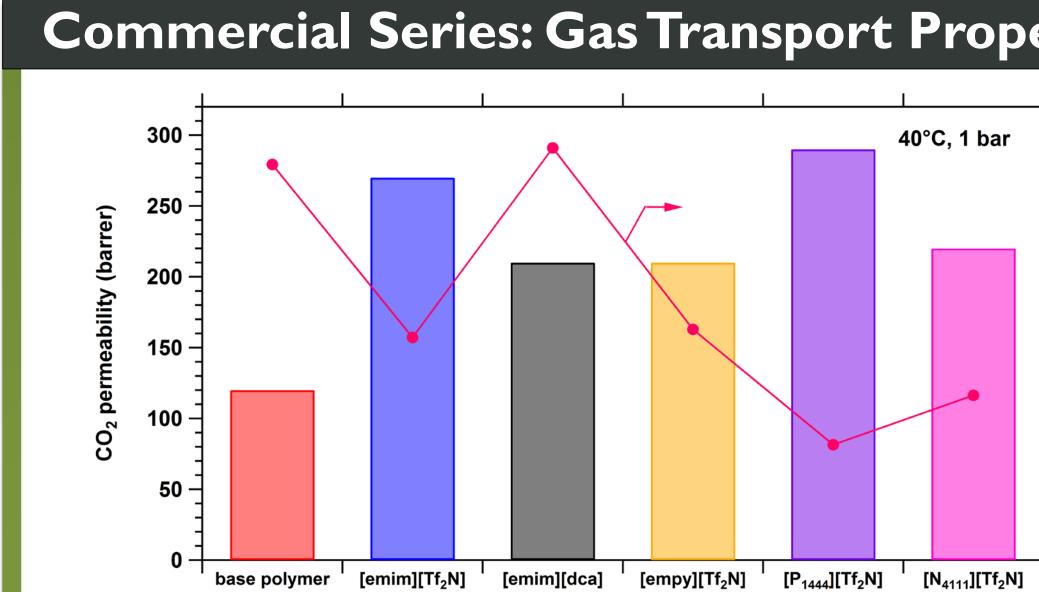


# lonic liquid/polyether compatibility in cross-linked ion gel membranes

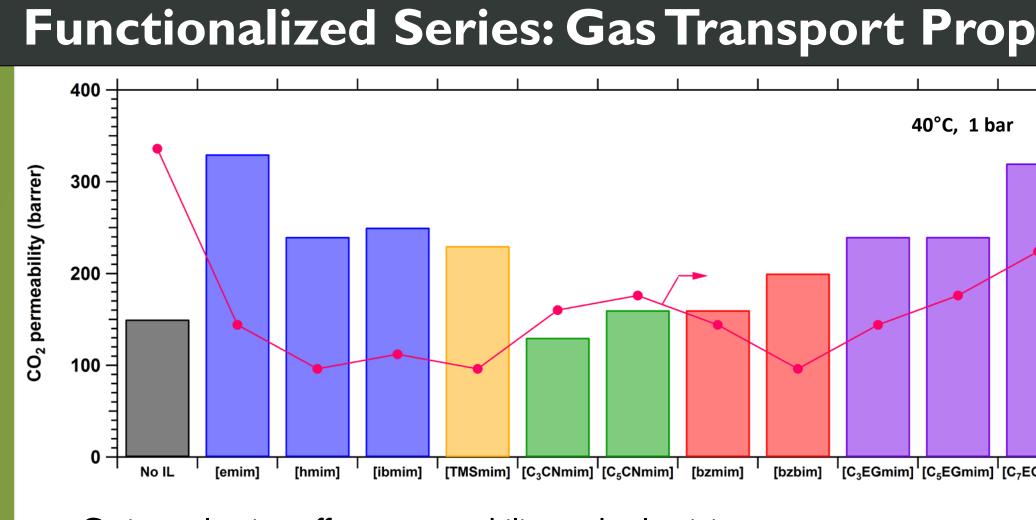
This technical effort was performed in support of the U.S. Department of Energy's National Energy Technology Laboratory's ongoing research on CO2 capture under the RES contract DEFE0004000. This project was funded by the Department of Energy, National Energy Technology Laboratory, an agency of the United States Government, through a support contract with AECOM. Neither the United States Government nor any agency thereof, nor any of their employees, nor AECOM, nor any of their employees, makes any warranty, expressed or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof. Chietha Moore and Rebecca Hirsch performed this work under the Mickey Leland Energy Fellowship program administered by the U.S. Department of Energy.

#### Research & **Innovation Center**





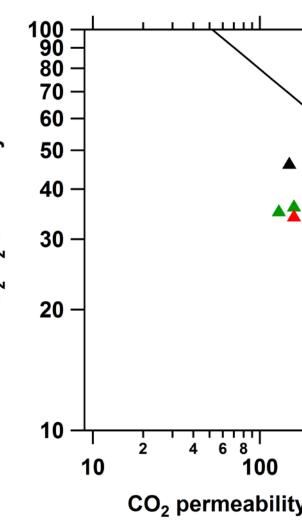
- IL incorporation increases the gas permeability
- Property averaging: reduced  $CO_2/N_2$  selectivity for [Tf<sub>2</sub>N] ILs while [emin maintains high selectivity



- Cation selection affects permeability and selectivity
- Most ILs have CO<sub>2</sub> permeability less than [emim][Tf<sub>2</sub>N] gel
- $CO_2/N_2$  selectivity is best for nitrile and oligoethylene glycol functionalized

### Conclusions

- The interaction of IL cation and anion with PEO determined the ion gel miscibility
- Less basic anions (i.e.  $Tf_2N$ , dca) and aromatic cations (imidazolium or pyridinium) provided dry, amorphous ion gel membranes.
- IL-PEO compatibility was used to synthesize functionalized imidazolium  $Tf_2N$  ILs that were incorporated into high performance WIth ION excellent phase stability, nign permeability,  $CO_2/N_2$ and good selectivity.



### Science & Engineering To Power Our Future

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erties	
60 CO <sub>2</sub> /N <sub>2</sub> selectivity 40 30 20 10	
im][dca]	
Serties	
<sup>Ff</sup> 2N] <sup>-</sup> anion for all ILs	
2 4 6 8 1000 (barrer)	